8.0 EMERGENCY RESPONSE AND PREPAREDNESS PLAN

CLI has developed an Emergency Response and Preparedness Plan ("ERPP") which is designed to help prevent, manage, and mitigate emergencies involving propane at the Sudbury rail facility. It is intended to protect the public, property and environment from the consequences of a propane emergency. The ERPP has been developed to comply with applicable provisions of Ontario Regulation 211/01; the Environmental Emergency Regulations, made under the Canadian Environmental Protection Act, and CSA Z731-03 (R2014) "Emergency Preparedness and Response".

The ERPP considers two types of propane releases from the facility: on-site (generally small) releases and off-site or external releases.

Most aspects of the ERPP are associated with post-incident response and are not considered preventative. Some components of the ERPP however are designed to mitigate damage or prevent incident escalation. Where appropriate, these aspects of the ERPP have been factored into the quantitative risk assessment in Section 10.

8.1 Requirement for Emergency Response and Assistance Plan

CLI is required to have an Emergency Response and Assistance Plan ("ERAP") filed with Transport Canada because it ships bulk propane in quantities above the threshold limit of 3,000 L (793 USWG) as specified in Part 7 of the TDG Regulations.

CLI currently has approval for use of the Factor Gas Liquids Inc. ERAP #2-0010-024, which is administered by Emergency Response Assistance Canada ("ERAC"), a subsidiary of the CPA.

8.2 Requirement for Environmental Emergency Plan

The bulk filling plant is required to prepare an Environmental Emergency ("E2") Plan with Environment Canada because the bulk storage quantity will be above the threshold of 4.5 metric tonnes.

CLI has adopted their own ERPP as the E2 Plan, and will file the required notification schedules.

8.3 CLI Sudbury Rail Onsite Emergency Response Plan

The ERPP has been developed to provide further direction and clarification of responsibilities to the staff and management of CLI for propane releases and incidents. The plan outlines how the company personnel will notify external agencies and assemble key staff to communicate, collaborate, coordinate, manage, and recover from an emergency.

The plan includes the following components:

- duties and responsibilities of personnel involved in management of an emergency;
- hazards associated with handling and use of propane;
- facility information;
- propane emergency prevention measures;
- how to initiate emergency shutdown to stop product flow and isolate power to electrical devices;

- a list of emergency equipment and resources available during an emergency;
- training policy;
- evacuation procedures in case of a propane leak or fire;
- review and update of the ERPP; and
- a site plan.

The ERPP describes evacuation procedures, both internal and external, and what actions are to be taken during a propane leak or fire at or in the vicinity of the facility. The ERPP also includes how to stop a propane flow feeding a fire and the location of the emergency shut-down devices.

A copy of the current ERPP is provided in Appendix G.

8.3.1 Activation

In the event of a propane emergency, the plan can be activated by placing a call to "911" with the option of calling the ERAC call centre.

8.4 First Responders

8.4.1 Municipal Fire Fighting

The municipal fire department responsible for the CLI Sudbury rail facility is the Greater Sudbury Fire Services.

The composite fire service operates from 24 fire stations, with 1 Fire Chief, 4 Deputy/Assistant Fire Chiefs, 112 Suppression and 5 Prevention personnel. The nearest fire station to the CLI Sudbury rail facility is Station 10: Azilda, which operates at volunteer service level and is located approximately 7 km away at:

239 Mnt Principale Azilda, Ontario

The nearest full-time fire station is Station 1: Van Horne (Main Station), located at 193 Van Horne Street.

Fire department apparatus available includes:

- two pumpers;
- one ladder truck; and
- one tanker truck.

During a first response there are 12 suppression personnel and 1 Deputy/Assistant Fire Chief that will be available to an incident at the CLI Sudbury rail facility, and equipment dispatched is capable of producing water flows of approximately 4,000 gallons per minute ("GPM").

As there is currently no pressurised water supply at the CLI facility, temporary tanker trucks will be located at the Milman property as shown on the site plan in Appendix A. The trucks will provide portable fire suppression water of approximately 100,000 gallons in the interim until CLI has completed construction of a fire protection water pond.

The approximate first response time is 6 minutes to arrive to complete a scene assessment, and to assemble a full complement of crews to support operations will take approximately 10 minutes. The maximum distance from the bulk propane tank that a master stream can reach is expected to be 45 m.

All personnel at Greater Sudbury Fire Services have received "Operations" level HAZMAT training. The fire service is a member of a mutual aid plan.

8.4.2 Emergency Medical Services

Emergency Medical Services ("EMS") for the CLI Sudbury rail facility would be provided by Greater Sudbury Paramedic Services ("GSPS"). GSPS has eight stations, which are shared with fire services. The closest station is located approximately 8 km from the CLI facility at:

239 Mnt Principale Azilda, Ontario

GSPS covers approximately 9,221 square kilometres in area and responds to an average of approximately 32,000 calls per year.

The closest hospital to the CLI Sudbury rail facility is Health Sciences North, which is the regional hospital for Northeastern Ontario. The emergency department provides care to approximately 63,000 people per year including trauma patients. The hospital also has an intensive care unit consisting of 29 critical care and 12 step-down unit beds.

Health Sciences North is located approximately 10 km south of the CLI Sudbury rail facility at:

41 Ramsey Lake Road Sudbury, Ontario P3E 5J1

8.4.3 Municipal Emergency Response Plan

The City of Greater Sudbury has a municipal emergency response plan as required under the *Emergency Management and Civil Protection Act, R.S.O 1990*. The plan developed by the City of Greater Sudbury is designed to:

"...provide the guiding principles for protecting the health, safety, and welfare of the residents of and visitors to the City of Greater Sudbury when faced with an emergency."

The City of Greater Sudbury Emergency Response Plan defines an emergency as:

"situation or threat of impending situations abnormally affecting the lives and property of society, which by their nature and magnitude require a controlled and coordinated response by many agencies distinct from routine operations."

The decision to declare whether or not an emergency exists is made by the members of the Community Control Group. The mayor or acting mayor of the city, as head of the council, is responsible for declaring that an emergency exists in the City of Greater Sudbury and must notify the following groups:

- Emergency Management Ontario (the Province);
- Members of the Greater Sudbury City Council and the public;
- the neighbouring municipal officials;
- the Local Member(s) of Provincial Parliament; and
- the Local Member(s) of Parliament.

The Municipal Control Group may assemble at the Emergency Operations Centre closest to the emergency site.

Provincial assistance may be requested if local resources, including those available from neighbouring counties, are insufficient to meet emergency requirements.

8.5 Emergency Planning – External

The following sections are included to address external emergency response and preparedness.

8.5.1 Names or Positions of Persons Authorized to Set Emergency Procedures In Motion

The person or persons identified in the ERPP as authorized to set emergency procedures "in motion", and to take charge and coordinate off-site action will be established through the "Emergency Services Unified Command Structure", as described in Table 3 – "Emergency Roles and Their Respective Responsibilities" of the ERPP in Appendix G of the RSMP.

8.5.2 <u>Arrangements For Receiving Early Warning of Incidents, Alert and Call-Out Procedures</u>

The CLI Sudbury rail facility will have at least one operator on site while propane operations are conducted. Early warning of incidents during an emergency can be completed by staff or neighbors calling "911" as described in Section 8.2 of the ERPP.

8.5.3 <u>Arrangements for Coordinating Resources Necessary to Implement the External Emergency Plan</u>

Equipment and resources that may be used in the event of a propane emergency can be obtained by activating the ERAC ERAP. Company Management may also requisition third-party resources at the request of the Technical Director. Activation of the ERPP, ERAP and the coordination of additional resources are described on pages 10, 13, 19-23, 28-31 of the ERPP.

8.5.4 <u>Arrangements for Providing Assistance With On-Site or Off-Site Mitigation</u> Actions

Equipment resources identified above, as well as designated CLI personnel listed in Table 4 of the ERPP may be used to assist with on-site or off-site mitigation.

8.5.5 Arrangements for Providing the Public With Specific Information

As described in Figure 1- "Incident Command Organizational Chart" on page 5, and in Table 3 – "Emergency Roles and Their Respective Responsibilities" on page 6 of the ERPP, limited communication to the public may be provided by the Company Spokesperson. Additional

communication may be provided as designated by the Emergency Services Unified Command Structure.

8.5.6 <u>Arrangements for Provision of Information to the Emergency Services of Other Municipalities</u>

The provision of information to other municipalities is to be coordinated by the Emergency Services Unified Command Structure, as described in Table 3 – "Emergency Roles and Their Respective Responsibilities" of the ERPP.

8.5.7 <u>Public Notification or Alerting System</u>

The public notification system in the ERPP consists of a verbal alert activated by the Evacuation Warden. Door-to-door notification may also be used, as determined by the Emergency Services Unified Command Structure, depending on the nature and scope of the incident.

8.5.8 Off-Site Assistance Coordination with Municipal Evacuation Requirements

The provision for off-site assistance for an evacuation is to be coordinated through the Technical Director as described in Table 3 – "Emergency Roles and Their Respective Responsibilities" of the ERPP, in consultation with the Emergency Services Unified Command Structure so that assistance, if required, matches the municipal evacuation plan.

8.5.9 Internal and External Evacuation Plans

Internal evacuation plans are described in Figure 3 - "Activation and Notification Flow Chart", as well as the step-by-step procedure on pages 29-31 of the ERPP.

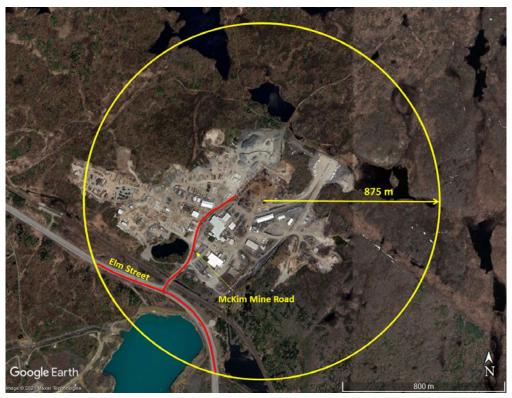
External evacuation plans are situation specific and have not been included in the ERPP. Evacuation of external locations cannot be pre-determined, and should be assessed by the Emergency Services Unified Command Structure based on conditions at the time of the incident.

8.5.10 <u>Reception Information, Transportation, Evacuation Facilities, and</u> Responsibilities for Coordinating Affected People

The internal evacuation plan specifies that the Evacuation Warden is to coordinate the evacuation, on foot, to one of the two pre-designated muster areas, as described in Table 3 – "Emergency Roles and Their Respective Responsibilities" of the ERPP. At most times, the facility will be occupied by only a single bulk truck driver, who will be the Evacuation Warden, and there will be no other personnel to evacuate.

External evacuation, if recommended by the Emergency Services Unified Command Structure, the municipal Emergency Response Plan may be activated. Evacuation may include shelter in place.

Hazard Distance = 875 m



(Google Earth 2021)

GPS co-ordinates:

496,146 m Easting and 5,152,536 m Northing, Zone 17T (WGS84)

Municipalities within the Hazard Distance:

City of Greater Sudbury District of Sudbury

Municipal Officials:

Guido A. Mazza, P.Eng., Director of Building Services/Chief Building Official P.O. Box 5000, Station 'A' 200 Brady Street Sudbury, Ontario P3A 5P3

Facility Municipal Address:

2502 Elm Street City of Greater Sudbury, Ontario

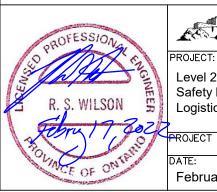
Facility Legal Description:

Part of Lots 10 & 11, Concession 6 Geographic Township of McKim City of Greater Sudbury District of Sudbury

Largest Vessel Setback From Property Lines



(Google Earth 2021)



Stirling Engineering Inc.

TITLE:

P.O.BOX 313 INGLESIDE ONTARIO KOC1MO TEL: 613-362-7847 FAX: 613-537-8523 www.stirlingengineering.ca

Level 2 Risk and Safety Management Plan Safety Management Plan, Consolidated Logistics Inc., Greater Sudbury, Ontario Supplementary Drawing for TSSA Advisory FS-162-09

| K | PROJECT No: | 20127 | REV: | 00 | DRAWN BY: | RD | SHEET | 1 | OF | 1 |
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| | DATE: | | SCALE: | | DWG No: | | | | | |
| | February 17 | , 2022 | | N.T.S. | | 20127-S | K-003 | | | |

Emergency Response and Preparedness Plan Consolidated Logistics Inc. 2502 Elm Street Greater Sudbury, Ontario

Prepared by:

Consolidated Logistics Inc. 2502 Elm Street Greater Sudbury, Ontario

Last Revised on:

May 16, 2022

List of Revisions

| Date | Revision | Authorized Reviser | Authorization |
|-------------------|------------------------------------|---|---------------|
| October 5, 2021 | initial draft issued for review | Robert Wilson (Stirling Engineering Inc.) authorized by Brent Lazich | |
| February 17, 2022 | • issued with RSMP | Robert Wilson (Stirling Engineering Inc.) authorized by Brent Lazich | |
| May 6, 2022 | • issued with updated RSMP Rev 2.0 | Robert Wilson (Stirling Engineering Inc.) authorized by Brent Lazich | |
| May 16, 2022 | • issued with updated RSMP Rev 3.0 | Robert Wilson (Stirling Engineering Inc.) authorized by Brent Lazich | |

TABLE OF CONTENTS

| 1.0 | Introd | uction | 1 |
|------|------------|--|----|
| | 1.1 | Purpose | 1 |
| | 1.1.1 | Ontario Regulation 211/01 | 1 |
| | 1.1.2 | Environmental Emergency Regulations | 1 |
| | 1.1.3 | Transportation of Dangerous Goods Regulations | |
| | 1.1.4 | CSA-Z731-03 (R2014): Emergency Preparedness and Response | |
| | 1.2 | Scope and Limitations | |
| | 1.3 | Review and Update of the ERPP | |
| | 1.4 | Distribution and Location of the ERPP | |
| 2.0 | Defini | tions and Abbreviations | |
| 3.0 | | and Responsibilities. | |
| | 3.1 | Emergency Contacts | |
| 4.0 | | ical Information | |
| | 4.1 | Hazard Identification | |
| | 4.1.1 | Compressed Gas | |
| | 4.1.2 | Flammable | |
| | 4.1.3 | Frost Bite | |
| | 4.1.4 | Asphyxiant | |
| | 4.2 | Risks to Public | |
| | 4.2.1 | Reasonable Worst-Case Scenario | |
| | 4.2.2 | Vapour Cloud Regime | |
| 5.0 | | y Information | |
| 5.0 | 5.1 | Emergency Shutdown Equipment | |
| | 5.2 | Emergency Equipment and Resources | |
| | 5.3 | Communication System | |
| | 5.3.1 | Evacuation Notification. | |
| | 5.3.2 | Communication during Emergency | |
| | 5.4 | Muster and Evacuation Areas | |
| 6.0 | _ | gency Preparednessgency Preparedness | |
| 0.0 | 6.1 | Propane Emergency Prevention | |
| | 6.2 | Training | |
| | 6.2.1 | Employee Training | |
| | 6.2.2 | Supervisor Training | |
| | 6.2.3 | Contractor, Subcontractor, Visitor, Third Party Drivers Training | |
| 7.0 | | Awareness and Education | |
| 8.0 | | gency Response Procedures | |
| 8.0 | _ | | |
| | 8.1 8.2 | Activation of the ERPP, ERAP and Notification of the Emergency On-site Activation and Notification Procedures | |
| | | | |
| | 8.3 | On-site Evacuation Procedure | |
| 0.0 | 8.4 | | _ |
| 9.0 | | rery | |
| 10.0 | 9.1 | Compensation | |
| 10.0 | Appen | ndices | 36 |

LIST OF FIGURES

| Figure 1: Incident Command Organization Chart | |
|--|----|
| Figure 2: TDG Placard for Liquefied Petroleum Gas (LPG) | |
| Figure 3: Activation and Notification Flow Chart | 30 |
| LIST OF TABLES | |
| Table 1: Authorized Persons as Program Coordinator | 2 |
| Table 2: Distributed Copies of the ERPP and their Locations | 3 |
| Table 3: Emergency Roles and Their Respective Responsibilities | 6 |
| Table 4: Internal Emergency Contacts at CLI | |
| Table 5: External Emergency Contacts | 13 |
| Table 6: Vapour Cloud Regime Chart - 1 x 90,500 USWG | 18 |
| Table 7: ERAC Remedial Measures Advisor Equipment Standard | |
| Table 8: ERAC Response Team Equipment Standard | 21 |
| Table 9: Affected Public Contact Information | 27 |
| Table 10: Bus Companies for Emergency Evacuation | |

APPENDICES

Appendix A: Propane SDS

Last Updated: May 16, 2022

Appendix B: Site Plan and Muster and Evacuation Areas

Appendix C: Vapour Cloud Regime Tables

1.0 INTRODUCTION

The health and safety of its employees, the public, and protection of the environment are integral to the business of Consolidated Logistics Inc. To protect these interests, Consolidated Logistics Inc ("CLI") has developed this Emergency Response and Preparedness Plan ("ERPP").

1.1 Purpose

Last Updated: May 16, 2022

This ERPP is designed to help prevent, manage, and mitigate emergencies involving propane at the CLI Sudbury rail facility. This ERPP replaces an Emergency Response Plan developed for the affiliated company Milman Industries Inc. It is intended to protect the public, property and environment from the consequences of such an emergency. This ERPP has been developed to comply with applicable provisions of several provincial and federal statutes.

1.1.1 Ontario Regulation 211/01

This document has been developed primarily to comply with the applicable provisions of *Ontario Regulation 211/01*, "Propane Storage and Handling" under the Technical Standards and Safety Act pertaining to Risk and Safety Management Plans ("RSMP"). Ontario Regulation 211/01, "Propane Storage and Handling" requires all propane retail outlets, filling plants, cardlock/keylock, private outlets, and container refill centres to develop and submit an Emergency Response and Preparedness Plan as part of a Risk and Safety Management Plan. This ERPP has been developed to meet the applicable provisions of Ontario Regulation 211/01 for RSMPs.

1.1.2 <u>Environmental Emergency Regulations</u>

Under the *Environmental Emergency Regulations* of the *Canadian Environmental Protection Act, 1999*, propane installations having an individual propane storage container system equal to or greater than 4.5 metric tonnes (2,300 United States Water Gallons ("USWG")) must prepare an Environmental Emergency ("E2") Plan and submit the required Schedules to Environment Canada.

This ERPP has also been prepared to comply with the applicable provisions of the *Environmental Emergency Regulations* under the *Canadian Environmental Protection Act* pertaining to Environmental Emergency Plans for propane emergencies

1.1.3 Transportation of Dangerous Goods Regulations

The federal *Transportation of Dangerous Goods Regulations* requires ever transporter, importer or consignor of propane to have an approved Emergency Response Assistance Plan ("ERAP") if propane is contained in one or more means of containment, at least one of which has a storage capacity in excess of the ERAP threshold.

For propane emergencies, CLI may invoke the Factor Gas Liquids, Inc ERAP, #2-0010-024, which has been registered, reviewed and accepted by Transport Canada, and is administered by Emergency Response Assistance Canada.

1.1.4 CSA-Z731-03 (R2014): Emergency Preparedness and Response

CLI has further designed this ERPP to meet applicable clauses of the voluntary standard, CSA-Z731-03 (R2014) *Emergency Preparedness and Response*. The standard is directed towards the development of tools and systems to support emergency preparedness and response in industry. This ERPP meets the applicable clauses set out by CSA-Z731-03 (R2014) for "Emergency Response Plans".

1.2 Scope and Limitations

This ERPP has been developed for propane emergencies, including fires, at the CLI bulk propane plant, and other emergencies that may require evacuation of operating entities at the Milman Industries Inc. facility, located at 2502 Elm Street. Coverage includes the general public surrounding the facility that may be affected by the consequences of an emergency occurring at the facility. This document is designed to address propane emergencies such as propane releases and on-site fires. Although this ERPP has been developed for propane emergencies, it provides no guarantee for the successful mitigation of all propane emergencies at CLI.

1.3 Review and Update of the ERPP

This ERPP shall be updated as required to provide current propane emergency mitigation measures and to take into account any changes at the facility. Only a Program Coordinator listed in the table below may make changes to this ERPP.

Table 1: Authorized Persons as Program Coordinator

| Position | Name |
|-------------------------|----------------|
| Health & Safety Manager | Nancy Trottier |
| General Manager | Brent Lazich |

Review of this ERPP will be performed at least annually, and subject to the following:

- 1. the company staffing structure changes;
- 2. there is a change or modification to the propane distribution systems;
- 3. following any activation of the ERPP; and

Last Updated: May 16, 2022

4. upon demand from the local Fire Department.

1.4 Distribution and Location of the ERPP

This ERPP has been distributed to internal and external parties listed in Table 2. When updated, any changes to the ERPP must be forwarded to the persons or organizations authorized to have a copy. This ERPP is specific to the CLI facility. Copies of the ERPP are distributed electronically to the parties identified in Table 2. Employees taking on roles in this ERPP acknowledge receipt and understanding of all sections of the ERPP and are aware of its on-site location(s) by signing the Distribution Form.

Table 2: Distributed Copies of the ERPP and their Locations

| Number of ERPP Copies | Location / Person | Contact |
|-----------------------|--|---|
| 1 (electronic) | Sudbury Emergency Services Department 200 Brady Street Sudbury, Ontario P3A 5P3 | Joseph Nicholls, Chief of Fire and Paramedic Services |
| 1 (electronic) | CLI Rail Filling Plant Electrical Shed 2502 Elm Street Greater Sudbury, Ontario | Brent Lazich General Manager |
| 1 (electronic) | CLI Office 2502 Elm Street Greater Sudbury, Ontario | Brent Lazich General Manager |
| 1 (electronic) | Milman Industries | Shayne Smith V.P. of Operations |
| 1 (electronic) | Milman Industries | Adam Guilbault V.P. of Finance |
| 1 (electronic) | Herby Enterprises | J.P. Montagne Operations Manager |
| 1 (electronic) | Consolidated Industrial Products | Michael MacWilliam General Manager |
| 1 (electronic) | BM Metal Services | Craig Logan Operations Manager |
| 1 (electronic) | Mansour Mining Technologies Inc. | Meagan-Ann Albert Safety Coordinator |

2.0 DEFINITIONS AND ABBREVIATIONS

- Accidental Release: Unplanned discharge, emission, explosion, outgassing or other escape of propane.
- ASME: American Society of Mechanical Engineers
- **BLEVE**: Boiling Liquid Expanding Vapour Explosion
- CANUTEC: Canadian Transport Emergency Centre of the Department of Transport
- **CPA**: Canadian Propane Association
- **CSA**: Canadian Standards Association
- Emergency Response Personnel: All parties described herein under "Roles and Responsibilities" and any other personnel who may be appointed by authorities to participate in emergency response actions.
- EMS: emergency medical services
- **ERAC**: Emergency Response Assistance Canada; entity which administers and implements the ERAP.
- **ERAC Response Centre, ERAP Emergency Number**: Phone number to activate the ERAP, 1-800-265-0212.
- **ERAP**: Emergency Response Assistance Plan, under the *Transportation of Dangerous Goods Regulations*
- ERPP: Emergency Response and Preparedness Plan
- LEL: lower explosive limit
- LFL: lower flammable limit
- **LPG**: Liquefied Petroleum Gas
- Major Release: Any sustained accidental release characterized by the rapid uncontrolled release of propane (e.g., a line break). These releases are characterized by the formation of fog and loud noises and may pose a threat to public safety. Sources for these releases include, but are not limited to, failed valves, fittings, piping.
- Minor Release: May be defined as a slow controlled release of propane (e.g., an improperly closed valve). These releases are characterized by a persistent smell of mercaptan, observation of frost patches forming on equipment, or a "hissing" noise. Finding the source may require the use of a leak detection fluid or gas detector. These releases are not considered to be propane emergencies if mitigated within 24 hours.
- Muster Area: Designated assembly point during a propane emergency evacuation.
- **Propane Emergency**: Any emergency involving propane related hazards covered by this ERPP, including fires.
- **RMA**: Remedial Measures Advisor
- RSMP: Risk and Safety Management Plan, under Ontario Regulation 211/01
- SAC: Spills Action Centre
- SDS: safety data sheet

- **TDG**: Transportation of Dangerous Goods
- TSSA: Technical Standards and Safety Authority
- UFL: upper flammable limit
- USWG: United States Water Gallon, a measure of volume
- VCE: Vapour Cloud Explosion

3.0 ROLES AND RESPONSIBILITIES

This ERPP specifies the scope of the participants' activities before and during a propane emergency. Their roles and responsibilities are defined in this section, which details what on-site actions are expected of them. An organization chart has been provided below to facilitate decision making and condenses the information provided by this section.

The following organization chart displays the command structure which is the system designed for the response to a propane emergency at CLI. The Technical Director and Operations Lead will be under the direction of one or more parties within the external Emergency Services Unified Command Structure.

If personnel from Emergency Response Assistance Canada ("ERAC") have arrived on-site, they may assume the roles of "Operations Lead" and "Company Operations Team," as appropriate. Remedial Measures Advisors and/or Response Team Leads may assume the role of Operations Lead, while Response Team Members will perform the duties of the Company Operations Team.

Emergency Services Unified Command Structure ERAC Response **Operations Technical Director** CANUTEC Centre Lead Technical Advisor Company **Operations** Team **ERAC** Site Employees Evacuation Company Responders Warden Management Contractors, and Visitors Incident Company Program Discoverer Spokesperson Coordinator Legend: Default Reporting Structure **Optional Reporting** Structure Non-Company Personnel Command and Command Operations Planning Logistics Finance and Administration

Figure 1: Incident Command Organization Chart

Table 3: Emergency Roles and Their Respective Responsibilities

| Position | Preparedness | Response |
|--|---|---|
| Emergency Services Unified Command Structure | As required | As required |
| Company Spokesperson | Know CLI policies and mandate. Know CLI products and services. Complete media training. | Report to the Company Management. Act as on-site media spokesperson Receive public inquiries and concerns and communicate information to the public. Consult with Emergency Services Unified Command Structure prior to ALL media releases. Provide the media and public with details related to the propane emergency. Issue public statements on behalf of CLI. Communicate the end of the propane emergency to the public as directed by the Emergency Services Unified Command Structure. Simplify technical information when addressing the general public. |

Table 3: Emergency Roles and Their Respective Responsibilities (cont.)

| Position | Preparedness | Response |
|------------------------|--|--|
| Program Coordinator | Develop and maintain this ERPP. Consult with local representatives (internal and external) from various technical backgrounds (fire, municipal emergency authority, CPA) in developing the ERPP. Be the only authorized person to make changes to the ERPP and ensure that all copies are current. Ensure all employees and personnel in the ERPP are familiar with the Plan and their expected roles. Responsible for the distribution and tracking of the ERPP and forwarding any Plan updates to Plan holders as required. Maintain and retain all records associated with this ERPP. Verify and update internal and external emergency contacts as necessary. Verify the inventory of emergency equipment and resources on-site against the list provided in this ERPP. Inspect the emergency equipment and resources. | Report to the Company Management as required. |

Table 3: Emergency Roles and Their Respective Responsibilities (cont.)

| Position | Preparedness | Response |
|--------------------|--|--|
| Technical Director | Have a current copy of this ERPP. Be competent with this ERPP. Be capable of mobilization and departure for a propane emergency within 1 hour, if practical, of being notified of such an emergency. | Report to the Emergency Services Unified Command Structure. Direct the Technical Advisor. Be capable of providing a continuous response on a 24-hour day basis. Travel to the location of the propane emergency if not already at site. Serve as a liaison between the Emergency Services Unified Command Structure, Technical Advisor and Company Management. Consult with the ERAC Response Centre continuously during a propane emergency and arrange requests for additional resources with the Emergency Services Unified Command Structure as needed. Consult with the Emergency Services Unified Command Structure and provide advice regarding risks and appropriate steps to be taken at the emergency site to preserve public safety (i.e., advise on evacuation distances, if necessary). Ensure that further transportation of LPG from the propane emergency site is done in a safe and legal manner. Complete and submit a written ERPP debriefing report on the emergency within five days. Attend regular meetings with the Emergency Services Unified Command Structure and other Directors as scheduled by the Emergency Services Unified Command Structure. Attend the debriefing meetings. |

Table 3: Emergency Roles and Their Respective Responsibilities (cont.)

| Position | Preparedness | Response |
|-------------------------|---|---|
| ERAC Response Centre | | Answers calls to the 24-Hour Emergency Number 1 (800) 265-0212. Maintain regular communications with the Technical Director or alternate as warranted. Acquire additional resource people or equipment as necessary. Upon completion of the propane emergency, call all parties to close all reporting loops (including standby resources). |
| Technical Advisor | Have a current copy of this ERPP. Be competent with this ERPP. Provide technical support to the Program Coordinator for the selection and maintenance of emergency equipment inventory. | Report to the Technical Director. Follow the instructions of the Technical Director. Debrief and obtain any information from the person who initially discovered the emergency. Assure the Emergency Services Unified Command Structure that the company is prepared to provide assistance with the propane emergency. Assure the Emergency Services Unified Command Structure of their technical expertise in propane and familiarity with company equipment and procedures. Attend internal debriefing meetings. Record event milestones. |

Table 3: Emergency Roles and Their Respective Responsibilities (cont.)

| Position | Preparedness | Response |
|--|--|---|
| Company Management | Designate the following roles to employees of the company: Program Coordinator; Technical Director; Technical Advisor; Operations Lead; Company Operations Team; Company Spokesperson; and Evacuation Warden. Provide appropriate training to all employees taking on the roles listed above. | Report to the Technical Advisor. Approve public statements issued to the public by the Company Spokesperson on behalf of CLI. Attend internal debriefing. Advise the Technical Advisor if capable and requested to do so. Approve any funds needed for propane emergency operations as requested by the company's Finance Personnel. |
| Evacuation Warden | Have a current copy of this ERPP and know its contents. Know the location of the Muster and Evacuation Areas. Understand the criteria for Muster and Evacuation Area selection during an emergency. | Receive notification of a propane emergency from the person discovering it. Check the wind direction and accordingly select the appropriate Muster Area from the defined locations. Issue a call for evacuation, and communicate Muster Area selection to on-site personnel. Obtain the sign-in/sign-out sheet and employee list. Proceed to the appropriate Muster Area and designate an individual to call 911, the ERAC Response Centre, CANUTEC, Spills Action Centre (SAC), TSSA, and Ontario Ministry of Labour as required (See 6.0). Verify attendance against the facility sign-in/sign-out sheet and employee list to ensure all personnel have collected in the Muster Area. Report results of attendance and the evacuation status to the Technical Advisor. With assistance from Greater Sudbury Fire Services, proceed to the appropriate Evacuation Area. |
| Employees, Contractors, and Visitors | Be familiar with the evacuation areas, and evacuation procedure outlined in this ERPP | Receive the call for evacuation from the Evacuation Warden. Follow the evacuation procedure outlined in this ERPP. |

Table 3: Emergency Roles and Their Respective Responsibilities (cont.)

| Position | Preparedness | Response |
|----------------------------|---|---|
| Operations Lead | Know the command structure as presented in this ERPP. Be competent in the use of all emergency response equipment and emergency response procedures. Be aware of the locations of emergency equipment onsite. | Report to the Emergency Services Unified Command Structure. Act as liaison between Emergency Services Unified Command Structure and the Company Operations Team. Direct mitigation actions of Company Operations Team as instructed by the Emergency Services Unified Command Structure. Assist Company Operations Team with mitigation actions. Request permission from Company Management to obtain additional resources that require additional funding. |
| Company Operations Team | Know the command structure as presented in this ERPP. Be competent in the use of all emergency response equipment and emergency response procedures. Be aware of the locations of emergency equipment onsite. | Follow instructions of Operations Lead. Perform mitigation actions (e.g., emergency transfers, monitoring, isolate releases) as instructed. |

3.1 Emergency Contacts

Lists for internal and external emergency contacts have been compiled and provided in the following two tables:

Table 4: Internal Emergency Contacts at CLI

| ERPP Role | Name | Contact Information | | | |
|--|--|----------------------------------|--|--|--|
| Drawers Caardinater | | Home Phone: | | | |
| Program Coordinator | | Work Phone: (705) 682-4254 | | | |
| Company Management Company Spokesperson | Brent Lazich | Cell Phone: | | | |
| Technical Advisor | | Email: | | | |
| reclifical Advisor | | blazich@consolidatedlogistics.ca | | | |
| | | Home Phone: | | | |
| Company Management | | Work Phone: (705) 682-9900 | | | |
| Company Spokesperson | Shayne Smith | ext. 2003 | | | |
| Technical Director | | Cell Phone: | | | |
| | | Email: ssmith@milman.ca | | | |
| Program Coordinator | | Home Phone: | | | |
| Program Coordinator Evacuation Warden | Nancy Trottier | Work Phone: (705) 682-9900 | | | |
| Operations Lead | Ivalicy Hottlei | Cell Phone: | | | |
| Operations Lead | | Email: ntrottier@milman.ca | | | |
| | | Home Phone: | | | |
| | | Work Phone: (705) 682-9277 | | | |
| Evacuation Warden | Craig Logan | ext. 3223 | | | |
| | | Cell Phone: | | | |
| | | Email: clogan@bmmetals.on.ca | | | |
| Evacuation Warden | Great quiscize Mansour | Home Phone: | | | |
| (Mansour Mining | Greg Louiseize – Mansour Mining Technologies Inc. | Work Phone: | | | |
| Technologies Inc.) | Plant Manager | Cell Phone: | | | |
| Toolinologico me.) | r lant Managor | Email: | | | |
| Evacuation Warden | Paul Bedard – Mansour | Home Phone: | | | |
| (Mansour Mining | Mining Technologies Inc. | Work Phone: | | | |
| Technologies Inc.) | Plant Supervisor | Cell Phone: | | | |
| Tooliniologico inic.) | Trant Supervisor | Email: | | | |
| Evacuation Warden | Steph Brabrant – Mansour | Home Phone: | | | |
| (Mansour Mining | Mining Technologies Inc. | Work Phone: | | | |
| Technologies Inc.) | Shift A Supervisor | Cell Phone: | | | |
| recimologies me.) | Offile A Supervisor | Email: | | | |
| Evacuation Warden | Mike Buttineau – Mansour | Home Phone: | | | |
| (Mansour Mining Technologies Inc.) | | Work Phone: | | | |
| | Mining Technologies Inc. Shift A Lead Hand | Cell Phone: | | | |
| | Offilit A Lead Fland | Email: | | | |
| Evenuation Mandan | Mitch Londry Manager | Home Phone: | | | |
| Evacuation Warden (Mansour Mining | Mitch Landry – Mansour | Work Phone: | | | |
| Technologies Inc.) | Mining Technologies Inc. Shift B Supervisor | Cell Phone: | | | |
| recinologies inc.) | Offile D Supervisor | Email: | | | |

Table 4: Internal Emergency Contacts at CLI (cont.)

| Evacuation Warden | Ryan Hutchinson – Mansour | Home Phone: |
|--|--|-------------|
| (Mansour Mining | Mining Technologies Inc. Night Shift Lead Hand | Work Phone: |
| Technologies Inc.) | | Cell Phone: |
| | Night Offit Lead Hand | Email: |
| | | Home Phone: |
| Evacuation Warden (Mansour Mining Technologies Inc.) | Al Ranger – Mansour Mining Technologies Inc. Night Shift Lead Hand | Work Phone: |
| | | Cell Phone: |
| | Load Hand | Email: |

All the resources/contacts identified above have been advised of their inclusion and responsibilities as parties of this ERPP if required.

Table 5: External Emergency Contacts

| Organization | Description of Resource | Contact Information | | |
|--|--|---|--|--|
| Fire, Medical, Police | Emergency Services | 911 | | |
| ERAC Response Centre | ERAP Number (Plan 2-0010-024, for Factor Gas Liquids, Inc) | 1 (800) 265-0212 | | |
| TSSA | Regulatory Body – Fuel Safety | 1 (877) 682-8772 | | |
| CANUTEC | Canadian Transport Emergency Centre | (613) 996-6666 | | |
| Spills Action Centre | Ontario Ministry of the Environment – Spill Reporting | 1 (800) 268-6060 | | |
| Ontario Ministry of Labour | Health & Safety Contact Centre | 1 (877) 202-0008 | | |
| WSIB | Workplace Safety and Insurance Board | 1 (800) 387-0750 | | |
| CP Police Service | CP Rail Emergency Contact Number | 1 (800) 716-9132 | | |
| Day Construction - Don Campbell | General Assistance | Work: (705) 682-1555 Mobile: | | |
| Mansour Mining Technologies Inc | Machining Manufacturer at 2502 Elm Street | (705) 682-0671 | | |
| Vale Canada Sudbury Operations | Community Concerns Line (24h) | (705) 222-8253 | | |
| Co-ordinator of Special Operations (CEMC) | Community Safety Department of Greater Sudbury | Work: (705) 674-4455 x 2725 Mobile: | | |

Emergency Response and Preparedness Plan (ERPP) Consolidated Logistics Inc. 2502 Elm Street, Greater Sudbury, Ontario

Regulatory reporting requirements include:

- for all spills or major releases of propane that are sustained for 10 minutes or more, or could pose a danger to public safety, the Spills Action Centre ("SAC") must be notified; reporting to SAC meets the reporting requirements for both the Ontario Ministry of the Environment and for the Technical Standards and Safety Authority ("TSSA");
- reporting an emergency involving dangerous goods to the police will satisfy immediate reporting requirements for Transport Canada, however any accidental release from a cylinder which has suffered a catastrophic failure must also be reported to CANUTEC;
- any incident that causes critical injury or death must be reported immediately to the Ministry of Labour; written notice must also be provided within 48 hours; and
- any workplace injury must be reported to the WSIB within 3 days of incidence.

4.0 TECHNICAL INFORMATION

4.1 Hazard Identification

Propane is a flammable gas that is stored and handled in a compressed liquid form. Propane is not considered a toxic substance and impacts to the environment are limited to the hazards identified in the following subsections.

4.1.1 <u>Compressed Gas</u>

Propane is stored in its liquid form and can expand 270 times its size when converted to the gas phase. The proper shipping name of propane is Liquefied Petroleum Gas ("LPG") and the Transportation of Dangerous Goods ("TDG") placard for LPG in large means of containment is illustrated below in Figure 2. The placard shows that LPG is a Class 2 flammable gas with a UN (United Nations) Number of 1075.

Figure 2: TDG Placard for Liquefied Petroleum Gas (LPG)



4.1.2 <u>Flammable</u>

Propane is regarded as a fire hazard since it can flash at temperatures as low as -104°C (-155.2°F), with an ignition source. At ambient conditions, the lower and upper flammable limits (LFL and UFL) of propane are 2.1% and 9.5%, respectively.

4.1.3 Frost Bite

Due to the significant drop in temperature when expanding from liquid to vapour phase, propane can cause frostbite on contact with skin and is capable of causing severe damage on contact with the eyes.

4.1.4 Asphyxiant

In the gas form, propane can act as an asphyxiant by displacing oxygen but otherwise is non-corrosive, non-toxic and non-irritating to the eyes. Propane vapours are also heavier than air and will seek low lying areas.

For additional physical and chemical characteristics of propane, consult the safety data sheet ("SDS") provided in Appendix A.

4.2 Risks to Public

Typical hazards at a propane facility may pose a threat to public safety, property and the environment. Such events can occur due to human activities (i.e., operator/driver error) or equipment failure and those addressed by this ERPP have been identified as follows:

- accidental releases of propane; and
- fires.

4.2.1 Reasonable Worst-Case Scenario

A reasonable worst-case scenario for a propane facility would consist of a fire at a bulk tank leading to a Boiling Liquid Expanding Vapour Explosion ("BLEVE"). Such an event includes rupture of the pressure vessel, resulting in an explosion with a shockwave that can produce tank fragments.

4.2.2 <u>Vapour Cloud Regime</u>

The environmental emergency that would impact off-site property and is more likely than a BLEVE to occur would be a liquid propane release between 0.25" and 1" equivalent, leading to a Vapour Cloud Explosion ("VCE"), a jet fire and then possibly a BLEVE. It should be noted that this environmental emergency has been calculated to have a probability of occurrence of less than 1 in 100,000 years.

A VCE can affect a large area surrounding a propane release. The following addresses the size of a vapour cloud. For the purposes of consequence analysis, the regime of a vapour cloud is considered to be the duration and dimensions of a vapour cloud. Potential for ignition of the vapour cloud in this analysis is considered to be within the region of the vapour cloud that has a concentration greater than or equal to half of the lower explosive limit of propane ("LEL"), approximately 1.05% by volume. A conservative estimate of the possible flash fire region can be considered using the same half LEL concentration.

The regime of a vapour cloud release is controlled by several factors. The most important factors are:

- leak size:
- initial bulk tank contents;
- terrain roughness; and
- weather conditions.

Last Updated: May 16, 2022

The difference between vapour cloud duration and dimensions can be large depending on the above factors. Examples of variations in the regime are described below and were calculated using EFFECTS software.

The calculated vapour cloud dimensions for an initially 55% full bulk tank from a 0.25" diameter leak are approximately 6 m in length (downwind distance from release point) by 2 m in width (crosswind) distance from release point). Increasing the size of the leak to 6" will increase the dimensions to approximately 930 m in length and 425 m in width.

Emergency Response and Preparedness Plan (ERPP) Consolidated Logistics Inc. 2502 Elm Street, Greater Sudbury, Ontario

The calculated propane release duration time for an initially 55% full bulk tank system from a 0.25" diameter leak is approximately 100 hours under winter conditions. Increasing the initial fill percentage to 85% with the same 0.25" diameter leak will increase the release duration to approximately 145 hours. Increasing the size of the leak to 6" will reduce the release time to approximately 6 minutes from an initially 55% full tank system and under winter conditions.

The vapour cloud size dimensions are the steady state dimensions that are reached after approximately one to five minutes, depending on the regime of the cloud. Steady state conditions are reached when the dispersion of the cloud is in equilibrium with the amount of propane flowing through the leak. Because the amount of propane flowing through the leak is only marginally affected by the initial percentage fill of the bulk tank, the steady state dimensions of the vapour cloud are not considered to be affected by the contents of the bulk tank. The duration is the only factor that is considerably affected by the contents of the bulk tank.

Two weather conditions were considered to affect the dimensions of a vapour cloud during a release; the temperature and wind conditions. An increase in temperature will increase dispersion, decreasing the size of the vapour cloud; however, this effect is minimal. An increase in wind will increase dispersion has a much greater effect of decreasing the size of the vapour cloud. Temperature conditions are described in degrees Celsius and wind conditions are described using Pasquill atmospheric stability classes. The "Pasquill Atmospheric Stability Class" system uses letters to denote the stability of the atmosphere. The letters "A" through "F" are used with "A" being very unstable and "F" being stable. Calculated vapour cloud dimensions between weather conditions of atmospheric stability of F and a temperature of -10°C, and atmospheric stability of D and a temperature of 23°C can range from 490 m in length and 315 m in width to 296 m in length and 75 m in width.

The terrain roughness can be described by roughness factors of "R1", "R2", and "R3." Open areas correspond to a relatively low degree of surface roughness, characterized as a factor of "R1". Areas consisting of brush and shrubs correspond to a relatively moderate degree of surface roughness, characterized as a factor of "R2". Larger treed areas or buildings correspond to a relatively high degree of surface roughness, characterized as a factor of "R3". The difference between a roughness factor of R1 and R3 can change the vapour cloud dimensions of a 3" diameter leak from 296 m in length and 75 m in width, to 172 m in length and 66 m in width, in summer conditions. An increase in roughness increases the dispersion of the vapour cloud, decreasing its overall dimensions.

Table 6 is given as a quick reference tool to determine the duration, length, and width of a cloud from a release from the 90,500 USWG storage tank. Variables considered include:

- leak sizes of 0.25", 1", 2", 3" and 6";
- initial bulk tank content percentages of 55%, 70% and 85%;
- terrain roughness factors of R1, R2, and R3;
- winter conditions of atmospheric stability of F and a temperature of -10°C, and summer conditions of atmospheric stability of D and a temperature of 23°C.

It should be noted that vapour cloud dimensions are independent of the initial fill percentage.

Appendix C gives a simplified version of this table using the most conservative terrain roughness factor which is suitable for quick reference.

Table 6: Vapour Cloud Regime Chart - 1 x 90,500 USWG

| | | | | 1 X 90,500 · | | | Lea | ak Size (Appro | ximate Diamet | er) | | | |
|---------------------------------------|----------------------|----------------------------|----------------------|---------------------|---------------------|----|---------------------|----------------------|---------------------|----------------------|---------------------|----------------------|---------------------|
| | | | 0.2 | 5" | /(| 1" |) | 2 | | 3 | , " | 6 | " |
| | | | | | | | Weather Condition | | | | | | |
| Initial Bulk Tank Contents (%fill) | | | Winter (-10°C, F) | Summer (23°C, D) | Winter (-10°C, F |) | Summer (23°C, D) | Winter (-10°C, F) | Summer (23°C, D) | Winter (-10°C, F) | Summer (23°C, D) | Winter (-10°C, F) | Summer (23°C, D) |
| | Dura | tion (hrs) | 99.9 | 99.6 | 6.4 | | 6.3 | 1.9 | 1.8 | 0.7 | 0.7 | 0.1 | 0.1 |
| | Terrain Roughness | Vapour Cloud Dimensions | | | | | | | | | | | |
| 550 / | R1 | Length (m) | 6 | 15 | 105 | | 87 | 282 | 188 | 489 | 296 | 928 | 650 |
| 55% | KI | Width (m) | 2 | 2 | 56 | | 17 | 173 | 43 | 315 | 75 | 424 | 97 |
| | R2 | Length (m) | 10 | 12 | 78 | | 63 | 202 | 138 | 349 | 217 | 723 | 476 |
| | I\Z | Width (m) | 5 | 2 | 53 | | 15 | 149 | 38 | 268 | 66 | 350 | 82 |
| | R3 | Length (m) | 9 | 8 | 57 | | 48 | 151 | 108 | 265 | 172 | 586 | 382 |
| | | Width (m) | 6 | 2 | 51 | | 16 | 138 | 39 | 241 | 66 | 312 | 79 |
| | Duration (hrs) | | 117.6 | 108.6 | 7.4 | | 7.0 | 1.9 | 1.9 | 0.9 | 0.7 | 0.2 | 0.2 |
| | Terrain Roughness | Vapour Cloud Dimensions | | | | | | | | | | | |
| (70%) | R1 | Length (m) | 6 | 15 | 105 | | 87 | 282 | 188 | 489 | 296 | 928 | 650 |
| \ 10/0/ | | Width (m) | 2 | 2 | 56 | | 17 | 173 | 43 | 315 | 75 | 424 | 97 |
| | | Length (m) | 10 | 12 | 78 |) | 63 | 202 | 138 | 349 | 217 | 723 | 476 |
| | (R2)— | Width (m) | 5 | 2 | 53 | | 15 | 149 | 38 | 268 | 66 | 350 | 82 |
| | | Length (m) | 9 | 8 | 57 | | 48 | 151 | 108 | 265 | 172 | 586 | 382 |
| | R3 | Width (m) | 6 | 2 | 51 | | 16 | 138 | 39 | 241 | 66 | 312 | 79 |
| | Dura | tion (hrs) | 145.1 | 117.9 | 9.1 | | 7.4 | 2.7 | 1.8 | 0.9 | 0.9 | 0.3 | 0.3 |
| | Terrain Roughness | Vapour Cloud Dimensions | | | | | | | | | | | |
| | | Length (m) | 6 | 15 | 105 | | 87 | 282 | 188 | 489 | 296 | 928 | 650 |
| 85% | R1 | Width (m) | 2 | 2 | 56 | | 17 | 173 | 43 | 315 | 75 | 424 | 97 |
| | D0 | Length (m) | 10 | 12 | 78 | | 63 | 202 | 138 | 349 | 217 | 723 | 476 |
| | R2 | Width (m) | 5 | 2 | 53 | | 15 | 149 | 38 | 268 | 66 | 350 | 82 |
| | | Length (m) | 9 | 8 | 57 | | 48 | 151 | 108 | 265 | 172 | 586 | 382 |
| | R3 | Width (m) | 6 | 2 | 51 | | 16 | 138 | 39 | 241 | 66 | 312 | 79 |

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How to use this table:

There are four variables to select on this table: leak size, weather condition, initial tank contents, and terrain roughness. These variables will determine the calculated leak duration, vapour cloud length, and vapour cloud width. An example is shown for the use of this table with the factors of a 1", winter release, initially 70% full storage vessel, and a terrain roughness of 2.

Emergency Response and Preparedness Plan (ERPP) Consolidated Logistics Inc. 2502 Elm Street, Greater Sudbury, Ontario

5.0 FACILITY INFORMATION

CLI is located at 2502 Elm Street in Greater Sudbury, Ontario. The bulk propane facility has a total fixed storage capacity of 90,500 USWG of propane which is used for bulk distribution by delivery trucks. The maximum expected quantity of propane stored at CLI at any time during a calendar year is 247,500 USWG, which includes mobile railcar and propane tanker truck parking. The largest propane bulk tank at the CLI facility has a storage capacity of 90,000 USWG.

CLI and several other Milman Industries Inc. affiliated companies operate from 2502 Elm Street. The affiliated companies are:

- BM Metal Services;
- CLI;
- Consolidated Industrial Products; and
- Herby Enterprises.

Last Updated: May 16, 2022

Day Group, a non-affiliate, has its corporate offices at 2500 Elm Street. Although this site is not on Milman Property, it is across McKim Mine Road which is the only road to both properties.

Mansour Mining Technologies Inc is a non-affiliated company which also operates from 2502 Elm Street.

CLI transloads a variety of materials from rail cars at 2502 Elm Street. Propane transfers are completed in fixed positions at the propane railcar offloading platform. Railcars kept on the spur line have a maximum capacity of approximately 34,000 USWG.

A site plan has been included in Appendix B. This document includes the location of the propane bulk tank as well as locations of access and egress routes to the facility, and emergency equipment. Also included in Appendix B are overhead views of the facility illustrating the muster areas and fireball radius of the 90,500 USWG bulk propane tank, along with the evacuation areas.

5.1 Emergency Shutdown Equipment

In the event of a propane emergency, emergency shutoff buttons can be used to stop the flow of propane. The transfer operations can also be stopped by activating the emergency stop function on the hand-held "BASE" query device. Power can be isolated from the breaker panel located onsite in the electrical shed. The location of the emergency stops and breaker panel at the propane facility are shown in the site plan provided in Appendix B.

5.2 Emergency Equipment and Resources

For larger incidents requiring an emergency response, CLI may request assistance from ERAC. Depending on the nature of the propane emergency, ERAC may dispatch a Remedial Measures Advisor and/or a Response Team. These responders may bring to the emergency equipment listed in Table 7 and Table 8, as stated in the ERAP #2-0010-024 document.

Table 7: ERAC Remedial Measures Advisor Equipment Standard

| Quantity | Description of Resource |
|----------|---|
| 1 | Hand-held flashlight (Class 1, Groups C & D, CSA or ULC approved) |
| 1 | Certified Bump or Calibration Gas |
| 1 | Container of leak detection liquid |
| 1 | Set Class 1, Zone 1 gas detection equipment which is capable of continuously monitoring lower explosive limits, oxygen and hydrogen sulphide maintained to manufacturer's recommendations |
| 1 | Set fire retardant clothing |
| 1 | Pair gloves, rubber |
| 1 | Pair gloves or mitts, leather |
| 1 | Hard hat with winter liner |
| 1 | Pair rubber safety boots |
| 1 | Pair safety boots |
| 1 | 5 point reflective tear away safety vest with ERAC RMA logo |
| 1 | Rain suit, fire retardant |
| 1 | Set eye protection |
| 1 | Set hearing protection |
| 1 | Basic first aid kit |
| 1 | Mini tape recorder OR clipboard, paper and markers |
| 1 | Binoculars / Monocular |
| 1 | Roll barrier tape, 100 yards |
| 1 | Pipe wrench, 8" |
| 1 | Pipe wrench, 14" |
| 1 | Camera or cell phone with camera |
| 1 | Tape measure |
| 1 each | Pressure gauge (0-30 psi, 0-100 psi, 0-300 psi) |
| 1 | Roll duct tape |
| 1 | Crescent wrench, 12" |
| 1 | Set pliers |
| 1 | Safety harness and lanyard |
| 1 | Cellular phone, with internet and email access |
| 1 | Set dissipative material |
| 1 | Emergency Response Guidebook, latest edition |

Table 8: ERAC Response Team Equipment Standard

| | TRANSFER EQUIPMENT | | | | |
|-------------------|--|--|--|--|--|
| Quantity | Description of Resource | | | | |
| 2 | Pumps, or 1 pump and 1 compressor, for two simultaneous transfers, including power unit | | | | |
| 350 ft. | Liquid hoses, 2", rated for LPG use (with spare gaskets), for two simultaneous transfers | | | | |
| 150 ft. | Vapour hoses, 1 or 2", rated for LPG use (with spare gaskets), for two simultaneous transfers | | | | |
| 8 | "Snappy Joe" manual or pneumatic emergency remote shutoff valves, for two simultaneous transfers | | | | |
| 2 sets | bonding and grounding equipment, including 6 50' cables, bonding clamps, grounding rods, plates or foil | | | | |
| 1 | typical multimeter | | | | |
| 500 cubic feet | Nitrogen bottles | | | | |
| 24 | Rail tank car seals | | | | |
| 1 each | Flare stack, minimum 2' flare pot (liquid flaring), with pilot or ignitor, and flame arrestor | | | | |
| 2 each | Pressure gauges, 0-30 psi, 0-100 psi, 0-300 psi | | | | |
| | SAFETY EQUIPMENT | | | | |
| Quantity | Description of Resource | | | | |
| 6 | Class 1, Zone 1 gas detection equipment which is capable of continuously monitoring lower explosive limits, oxygen and hydrogen sulphide | | | | |
| 1 | Class 1, Zone 1 gas detection equipment which is capable of continuously monitoring butadiene in ppm | | | | |
| 1 set | Certified bump/calibration gas (pentane) and calibration equipment, with manufacturer's instruction booklet | | | | |
| 4 | Self-contained breathing apparatus, high pressure or 30 minute industrial grade or better | | | | |
| 4 | Air bottles for self-contained breathing apparatus (spare) | | | | |
| 8 | Full face respiration masks | | | | |
| 24 | Organic vapour respiration mask cartridges | | | | |
| 4 | Harness and lanyard, for fall arrest | | | | |
| 2 | Air horn | | | | |
| 1 | Wind sock | | | | |
| 1 | Hard copy or ERAP and SDS/technical briefs (alternatively cell phone with access to internet and email) | | | | |
| 4 sets | Rail tank car tank chocks | | | | |
| 4 | Blue flags or blue lights (to signal track closure) | | | | |
| 3+ | Fire extinguishers (20 lb), ABC | | | | |
| 1 per vehicle | Fire extinguishers (10 lb), ABC | | | | |
| 1 | Binoculars | | | | |
| 1 | Cell phone with internet and email access, satellite phone to be rented if going to area with no cell coverage | | | | |

Table 8: ERAC Response Team Equipment Standard (cont.)

| | SUPPORT EQUIPMENT |
|------------------------|--|
| Quantity | Description of Resource |
| 4 | Class 1 Zone 1 radios |
| 1 | Generator sufficient to power response trailer requirements, lights, battery chargers |
| 4 | Flood lights, minimum 500 Watt |
| 1 | Pipefitter's tripod or vice |
| 2 | Lifting bag and rope |
| 1 | Tool box, equipped with wire brush, scrapers, pipe tape, box wrenches, adjustable wrenches, measuring tape, pliers |
| 3 each | Pipe wrenches, 24" and 36" |
| 1 | Emergency Response Guidebook |
| | PERSONAL PROTECTIVE EQUIPMENT |
| Quantity | Description of Resource |
| 1 per responder | High visibility fire retardant clothing, appropriate for weather conditions |
| 1 per responder | 5 point tear away reflective safety vest |
| 1 set per responder | Chemical and nitrile rubber gloves |
| 1 set per responder | Leather work gloves or mitts |
| 1 per responder | Hard hat |
| 1 set per responder | Safety work boots |
| 1 set per responder | Rubber safety boots with puncture resistant soles |
| 1 set per responder | Eye protection, safety glasses, safety goggles, and face shields |
| 1 set per responder | Hearing protection, plugs or ear muffs |
| 1 per responder | Fire retardant rain suit |
| 1 per responder | Flashlight, hand held or helmet mounted, Class 1 groups C&D |

Emergency Response and Preparedness Plan (ERPP) Consolidated Logistics Inc. 2502 Elm Street, Greater Sudbury, Ontario

Once an evacuation of the premises is initiated, the Evacuation Warden is to bring the "Evacuation Kit" to the selected Muster Area.

This Evacuation Kit shall contain:

- up to date employee and visitor logs including:
 - o supervisor's sheets;
 - o gatehouse sign-in sheets for guests;
 - o IT employee swipe from gatehouse;
- copies of this ERPP;
- bright-hard hat;
- reflective vest; and
- first aid kit.

5.3 Communication System

CLI has developed two primary communication systems for use in response to a propane emergency. The first is an on-site notification system that sends the call for evacuation from the facility. The second system, consisting of cell phones, is used by emergency response personnel to maintain contact with each other while dealing with the emergency.

5.3.1 <u>Evacuation Notification</u>

The on-site notification system is comprised of a siren, and a verbal alert communicated by radio and cellular devices initiated by the Evacuation Warden. When activated, the auditory signals indicate an evacuation order to all on-site personnel.

5.3.2 Communication during Emergency

Communications between on-site emergency response personnel is facilitated by the efforts of CLI. For communications with other required CLI personnel who are off-site at the time of the propane emergency, telephone landlines or cellular phones may be used for establishing emergency communication. The contact information for necessary company personnel is provided in Section 3.1 Emergency Contacts.

5.4 Muster and Evacuation Areas

Two muster areas where employees will evacuate in the event of an emergency have been identified in this plan. The primary muster point is to be used in all cases <u>except</u> when there is wind from the north to the northeast sector. The lead propane technician is responsible for monitoring wind speed and direction, and informing the scale attendant at the facility which muster area is to be used. A sign at the main entrance will be updated accordingly to ensure all employees, contractors and visitors are aware.

The locations of the muster areas are as follows:

- primary muster area: at the facility gatehouse; and
- secondary muster area: at the northeast corner of the rail yard, identifiable by a blue structure.

Emergency Response and Preparedness Plan (ERPP) Consolidated Logistics Inc. 2502 Elm Street, Greater Sudbury, Ontario

In addition to the muster areas, three evacuation areas have also been identified in this plan. The evacuation areas are located at a distance greater than 1.6 km from the bulk propane tank. Following reception at the muster areas, upon instruction of the Evacuation Warden and Greater Sudbury Fire Services, employees will proceed to one of the evacuation areas.

The muster areas and evacuation areas are identified on the overhead views of the facility in Appendix B.

6.0 EMERGENCY PREPAREDNESS

6.1 Propane Emergency Prevention

Propane emergency prevention and overall safety is primarily achieved through facility design and construction, and compliance with applicable standards. The use and handling of propane, and procedures followed for the receipt of propane at the facility are according to the requirements of Canadian Standards Association ("CSA") B149.2-20 *Propane storage and handling code*, as adopted by the Technical Standards and Safety Authority ("TSSA"). In addition, the bulk propane tank at the CLI Sudbury facility is designed and built according to the American Society of Mechanical Engineers Boiler and Pressure Vessel Code: Section VIII, Division 1.

CLI also prevents propane emergencies or their escalation through the following measures:

- Preventative maintenance checks and programs;
- Operating procedures and maintenance of facility documentation;
- Selection of the proper mode of transport and transportation equipment suitable for the tasks or loads;
- Developing, maintaining, and implementing CLI Health and Safety policies (WHMIS, First Aid programs, etc.)
- Operator competence and training;
- Processes and procedures to ensure that changes in design, service or staff are managed to minimize impacts on operations;
- Training and communication programs; and
- Annual testing, documentation, evaluation of programs, and the documentation and communication of any changes to the programs.

The elements above are detailed in separate documents.

The *Transportation of Dangerous Goods Regulations* under the direction of Transport Canada, also plays a role in ensuring the safe handling, transport and delivery of propane. *Transportation of Dangerous Goods Regulations* requires specific shipping documents, a level of driver training, product identification on shipping vehicles, and a registered company specific ERAP for certain installations.

6.2 Training

Last Updated: May 16, 2022

6.2.1 <u>Employee Training</u>

Employees at CLI required to handle propane have received accredited training through the Canadian Propane Association ("CPA"). Similarly, bulk truck drivers have received approved TDG training. All CLI employees are trained in this ERPP, and the training is recorded.

Employees will be provided with the Milman Indoctrination document outlining emergency procedures and muster and evacuation area identification. The document will be reviewed on an annual basis with all employees.

Emergency Response and Preparedness Plan (ERPP) Consolidated Logistics Inc. 2502 Elm Street, Greater Sudbury, Ontario

6.2.2 Supervisor Training

Supervisors will be provided site specific training which will include an outline of required roles, responsibilities, and expectations in the event of a propane emergency.

6.2.3 <u>Contractor, Subcontractor, Visitor, Third Party Drivers Training</u>

Visitors to the bulk propane plant will be provided with an information package detailing site specific hazards and the facility muster and evacuation areas. The information package will also include a sign-off sheet, which the visitor will use to declare that they understand the information provided to them.

Similar to subsection 6.2.1, contractors will also be provided with the Milman Indoctrination document.

7.0 PUBLIC AWARENESS AND EDUCATION

The hazards of propane that may affect off-site personnel in the event of a propane emergency have been communicated to the City of Greater Sudbury Emergency Services Department and to the following parties outlined in Table 9.

Table 9: Affected Public Contact Information

| Name of Resident/Company | Address | Telephone Number |
|--|-------------------------------|------------------|
| Mansour Mining Technologies Inc. | 2502 Elm Street | (705) 682-0671 |
| Greg Louiseize – Mansour Mining Technologies Inc. Plant Manager | 2502 Elm Street | |
| Paul Bedard – Mansour Mining Technologies Inc. Plant Supervisor | 2502 Elm Street | |
| Steph Brabrant – Mansour Mining Technologies Inc. Shift A Supervisor | 2502 Elm Street | |
| Mike Buttineau – Mansour Mining Technologies Inc. Shift A Lead Hand | 2502 Elm Street | |
| Mitch Landry – Mansour Mining Technologies Inc. Shift B Supervisor | 2502 Elm Street | |
| Ryan Hutchinson – Mansour Mining Technologies Inc. Night Shift Lead Hand | 2502 Elm Street | |
| Al Ranger – Mansour Mining Technologies Inc. Night Shift Lead Hand | 2502 Elm Street | |
| Day Group | 2500 Elm Street | (705) 682-1555 |
| Vale Canada Sudbury Operations | Community Concerns Line (24h) | (705) 222-8253 |

Additional information is available to the public in an SDS for propane attached in Appendix A, as well as through the publication of this ERPP on the TSSA website at:

https://www.tssa.org/Modules/document/document.aspx?param=6AMOoHnLoaJj51A5Hs 1Q9MSQ1AeQuAleQuAl

The following website provides information on propane safety:

http://www.propane.ca/en/about-propane/safety

Last Updated: May 16, 2022

In the event of an emergency, the designated Company Spokesperson at CLI will facilitate initial and subsequent communications with the public and the media under the direction of the Emergency Services Unified Command Structure.

Through verbal contact and the publication of this ERPP, community members most likely to be affected by an emergency have been provided with important contact information that includes key personnel at CLI and government/municipal organizations.

Notification of the end of an emergency to all those affected is the responsibility of the Communications Director. The Communications Director will proceed with announcing the end of an emergency when indicated to do so by the Incident Communication of such information is to be done by means of telephone or media.

8.0 <u>EMERGENCY RESPONSE PROCEDURES</u>

8.1 Activation of the ERPP, ERAP and Notification of the Emergency

In the event of an emergency, 911 will have been called unless there is a minor release. The ERPP should be activated by an employee at CLI. This employee is designated by the Evacuation Warden to activate the ERPP, and if the emergency involves a dangerous good with an ERAP, the ERAP should also be activated. For propane emergencies, ERAP is activated by calling the ERAC Response Centre, and providing the Factor Gas Liquids, Inc ERAP plan #2-0010-024.

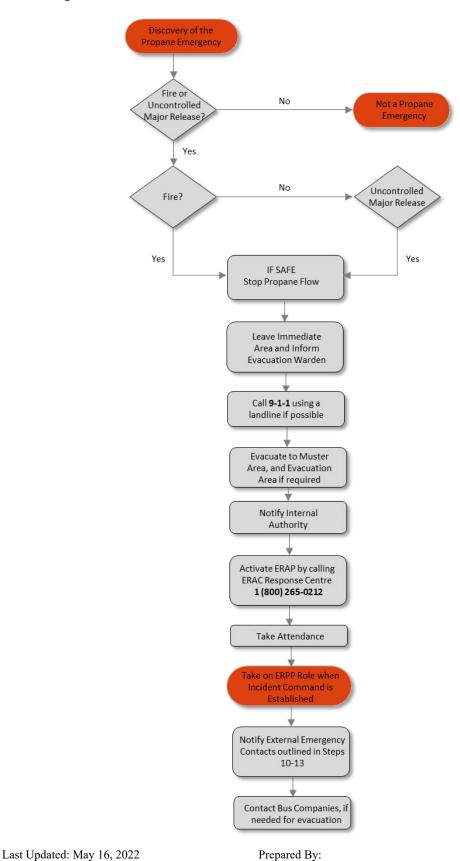
Upon activation of the plans and after successfully evacuating, the designated employee should ensure that the proper authorities have been promptly notified of the muster and/or evacuation area selected, and any other permitted information. Contact information has been provided in Table 5. Examples of regulatory reporting requirements have also been provided in Section 3.1.

8.2 On-site Activation and Notification Procedures

An activation and notification flowchart has been provided below in Figure 3. The flow chart shows steps to take before and after activating the emergency plans. It also shows the proper authorities to notify after the discovery of a propane emergency. The flow chart summarizes actions to take from the beginning of a propane emergency until the Incident Command Structure is established.

Last Updated: May 16, 2022

Figure 3: Activation and Notification Flow Chart



Prepared By: Consolidated Logistics Inc.

The following is a generalized outline of activation, notification, and emergency procedures to follow during an emergency.

Step 1 - Identify the situation

- For minor injuries, such as frost bite, stop any activity being performed and seek first aid immediately.
- For a propane emergency such as fire or an accidental release, follow the steps below.

Step 2 - IF it is possible to stop flow of product while evacuating,

- Stop product flow **IF SAFE** to do so by either:
 - o Activating one of the emergency shut-off buttons;
 - o Pressing the emergency stop button on the query system;
 - o Shutting off the pump or compressor by cutting the power supply;
 - o Relieving the pressure in the pneumatic system.
- Do **NOT** attempt to put out even a small propane-fed fire unless you are able to cut off the supply of gas to the flame.

Step 3 - Leave the immediate area

- Inform Evacuation Warden of location of fire or release, and activate CLI mass notification button
- Initiate the Evacuation Procedure
- Isolate area for at least 200 m in all directions
- Restrict access to isolated area

Step 4 - Call 9-1-1 using a landline, if possible, to speed up the dispatch of emergency resources

- Have emergency information ready:
 - o Nature of emergency (fire or release);
 - o Facility location;
 - Building name and address;
 - o Identify the safe approach route (based on Muster Area selection);
 - o Call-back number;

Last Updated: May 16, 2022

- Location of fire or release;
- o Duration of the fire or release; and
- Any other relevant information

Step 5 - Proceed to designated Muster Area, and Evacuation Area if required

- IF in doubt of Muster Area location, look for the Evacuation Warden identifiable through the "bright" hat and reflective vest.
- DO NOT start any vehicle walk, do not run to Muster Area
- The Evacuation Warden will complete a head count of Milman Industries and Day Group personnel at the Muster Area.
- Following reception at the Muster Area, upon instruction of the Evacuation Warden and Greater Sudbury Fire Services, proceed to one of the three Evacuation Areas identified.

Step 6 - Notify Internal Authority

- If the employee notifies the supervisor, the supervisor will notify the Evacuation Warden of the emergency.
- The Evacuation Warden will notify the alarm operator, and the Emergency Response Service of the emergency.
- Company Management will be notified.

Step 7 – Activate ERAP (if emergency involves a dangerous good with an ERAP)

- For Propane Emergencies, call the ERAC Response Centre at 1 (800) 265-0212
- Have emergency information ready:
 - o Nature of emergency (fire or release);
 - o For Propane Emergencies, state that the call has been made on behalf of Factor Gas Liquids, Inc, and give the ERAP #2-0010-024;
 - o Facility location;
 - Building name and address;
 - Call-back number;
 - o Location of fire or release;
 - o Duration of the fire or release; and
 - o Any other relevant information.

Step 8 - Take Attendance

- Review the facility visitor and employee logs, and compare to personnel in attendance at the muster (or evacuation) area
- Inform the Emergency Services Unified Command Structure of any unaccounted personnel

Step 9 - Take on ERPP role when the Incident Command Structure is established

Step 10 – CP Rail

- Note the CP Rail emergency number 1 (800) 716-9132 and the level crossing number,
- Refer to this crossing number if the gate is closed, or otherwise needs attention.

Step 11 – Community Safety Department of Greater Sudbury

Contact the CEMC of Community Safety Department in Greater Sudbury at (705) 674-4455 x 2725 or (705) 698-1595

Step 12 – Day Group

Contact Day Group Construction upon evacuation, at (705) 682-1555

Step 13 – Vale Sudbury

Last Updated: May 16, 2022

Contact Vale mining operations located across the CLI Sudbury facility upon evacuation, at (705) 222-8253

> Prepared By: Consolidated Logistics Inc.

Step 14 – Bus Companies

• Depending on the weather, expected duration of the evacuation, and the possibilities to transport the evacuees out of the area, buses may need to be called. Call the bus companies outlined in Table 10 below.

Table 10: Bus Companies for Emergency Evacuation

| Name | Address | Telephone Number | Comments |
|-------------------------------------|---|-----------------------------------|---|
| Lockerby Transportation Group | 339 Harrison Drive Sudbury, Ontario P3E 5E1 | (705) 522-2222 ext. 215 or 217 | Depending on the time, buses can take 1½ hours or more to arrive. |
| Sookram Bus Lines | 93 Notre Dame St. West Unit #6 Azilda, Ontario P0M 1B0 | (705) 983-4347 | Speak to the receptionist and ask for one or two buses. |
| Northway Bus Lines Inc. | 2811 Belisle Drive Val Caron, Ontario P3N 1B3 | (705) 897-1281 | Call and ask for one or two buses. They do the same for the jail. |

8.3 On-site Evacuation Procedure

Evacuation to a safe area is necessary to protect employees in case of an emergency. CLI has developed a system to communicate the requirement for evacuation to all employees on-site and affiliated employees. Employees are to evacuate to one of two muster areas where they will be counted and given direction on how to proceed. The following instructions describe the evacuation procedures set out by CLI for employees, contractors, and visitors.

- 1. Obey the call for evacuation;
- 2. Follow instructions of the Evacuation Warden;
- 3. Proceed to the designated Muster Area. If in doubt of Muster Area location, look for the Evacuation Warden identifiable through the "Bright" hat and reflective vest then proceed to their location.
- 4. During evacuation personnel shall:
 - a. NOT stop for valuables;
 - b. shut off electrical appliances and fuel fired equipment;
 - c. leave lights on;

Last Updated: May 16, 2022

- d. close doors and windows;
- e. WALK, never run while evacuating;
- f. evacuate via the shortest and safest route;
- g. remain in the Muster Area until instructed otherwise by the Evacuation Warden and Greater Sudbury Fire Services to proceed to an Evacuation Area;
- h. assist the Evacuation Warden with the head count;
- i. give any information about the propane emergency or about persons who might still be in the facility to the Evacuation Warden or Emergency Services Unified Command Structure; and
- j. NOT re-enter the facility for any reason until told to do so by the Emergency Services Unified Command Structure or Evacuation Warden.

8.4 Off-site Evacuation Procedure

Members of the public that may be affected by a propane emergency are advised to wait for further instruction from municipal authorities and the Emergency Services Unified Command Structure.

*The list of neighbourhood contacts provided in Table 9 may aid the emergency response personnel in evacuating the surrounding area during an emergency. *

Last Updated: May 16, 2022

9.0 RECOVERY

After a propane emergency, the following recovery procedure is to be followed:

- Adequately ventilate all areas that may have accumulated any gas to safe levels of propane concentration in air of less 25% of the lower flammable limit ("LFL") of propane (i.e., an equivalent of less than 0.5% propane concentration by volume in air).
- Dispose of debris.

Last Updated: May 16, 2022

• Although propane is not considered to be an environmental hazard, spills and leaks of other hydrocarbon fuels stored at the CLI Sudbury facility must be cleaned up after an emergency.

9.1 Compensation

CPA member and non-member parties who participated in response to the CLI propane emergency shall be compensated appropriately. Remedial Measures Advisors and Response Team Members shall be compensated according to the compensation schedules defined in the ERAP #2-0010-024 document.

10.0 <u>APPENDICES</u>

Last Updated: May 16, 2022

Appendix A

Propane SDS

Last Updated: May 16, 2022

Prepared By: Consolidated Logistics Inc.

Propane

Date of Preparation: April 11, 2016

Section 1: IDENTIFICATION

Product Name: Propane

Synonyms: Propane HD-5; Propane Odorized; Propane Non-Odorized.

Product Use: Industrial applications.

Restrictions on Use: Not available.

Manufacturer/Supplier: Plains Midstream Canada ULC, and Affiliates

Suite 1400, 607 - 8th Avenue SW

Calgary, Alberta

T2P 0A7

Phone Number: 1-866-875-2554

Emergency Phone: USA - CHEMTREC 1-800-424-9300 / CANADA - CANUTEC 1-

888-CAN-UTEC (226-8832), 613-996-6666 or *666 on a cellular

phone

Date of Preparation of SDS: April 11, 2016

Section 2: HAZARD(S) IDENTIFICATION

GHS INFORMATION

Classification: Flammable Gases, Category 1

Gases Under Pressure - Compressed Gas

Simple Asphyxiant

LABEL ELEMENTS

Hazard

Pictogram(s):



Signal Word: Danger

Hazard Extremely flammable gas.

Statements: Contains gas under pressure; may explode if heated.

May displace oxygen and cause rapid suffocation.

Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, and hot surfaces. – No smoking.

Response: Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

Eliminate all ignition sources if safe to do so.

Storage: Store in a well-ventilated place.

Protect from sunlight.

Disposal: Not applicable.

Hazards Not Otherwise Classified: Not applicable.

Ingredients with Unknown Toxicity: None.

This material is considered hazardous by the OSHA Hazard Communication Standard, (29 CFR 1910.1200). This material is considered hazardous by the Hazardous Products Regulations.

Propane

SAFETY DATA SHEET Date of Preparation: April 11, 2016

| Section 3: COMPOSITION / INFORMATION ON INGREDIENTS | | | | | | | | | |
|---|----------------|----------|-------------|--|--|--|--|--|--|
| Hazardous Ingredient(s) | Common name / | CAS No. | % vol./vol. | | | | | | |
| | Synonyms | | | | | | | | |
| Propane | Not available. | 74-98-6 | 90 - 100 | | | | | | |
| Ethane | Not available. | 74-84-0 | 1 - 5 | | | | | | |
| 1-Propene | Propylene | 115-07-1 | 1 - 10 | | | | | | |
| Butane | Not available. | 106-97-8 | 0.25 - 2.5 | | | | | | |
| Methane | Not available. | 74-82-8 | 0 - 0.5 | | | | | | |

Section 4: FIRST-AID MEASURES

Inhalation: If inhaled: Call a poison center or doctor if you feel unwell.

Acute and delayed symptoms and effects: May displace oxygen and cause rapid suffocation. May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Eye Contact: If in eyes: Rinse cautiously with water for at least 15 minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. Immediately

call a poison center or doctor.

Acute and delayed symptoms and effects: Contact with rapidly expanding or liquefied gas may cause irritation and/or frostbite. The pain after contact with liquid can quickly subside. Permanent eye damage or blindness could result. May cause eye irritation. Signs/symptoms may include redness,

swelling, pain, tearing, and blurred or hazy vision.

Skin Contact: Contact with rapidly expanding or liquefied gas may cause irritation and/or

frostbite. If on skin: Wash with plenty of water. Get immediate medical advice/attention. Do not rub affected area. Remove non-adhering contaminated clothing. Do not remove adherent material or clothing.

Acute and delayed symptoms and effects: Contact with rapidly expanding or liquefied gas may cause irritation and/or frostbite. Symptoms of frostbite include change in skin color to white or grayish-yellow. The pain after contact with liquid can quickly subside. May cause skin irritation. Signs/symptoms may include localized redness, swelling, and itching.

Ingestion: Not a normal route of exposure.

Acute and delayed symptoms and effects: Not a normal route of exposure.

General Advice: In case of accident or if you feel unwell, seek medical advice immediately

(show the label or SDS where possible).

Note to Physicians: Symptoms may not appear immediately.

Section 5: FIRE-FIGHTING MEASURES

FLAMMABILITY AND EXPLOSION INFORMATION

Extremely flammable gas. Contains gas under pressure; may explode if heated. Will be easily ignited by heat, sparks or flames. Will form explosive mixtures with air. Vapors from liquefied gas are initially heavier than air and spread along ground. Vapors may travel to source of ignition and flash back. Cylinders exposed to fire may vent and release flammable gas through

Propane

Date of Preparation: April 11, 2016

pressure relief devices. Containers may explode when heated. Ruptured cylinders may rocket. DO NOT EXTINGUISH A LEAKING GAS FIRE UNLESS LEAK CAN BE STOPPED.

If tank, rail car or tank truck is involved in a fire, ISOLATE for 1600 meters (1 mile) in all directions; also, consider initial evacuation for 1600 meters (1 mile) in all directions.

Fire involving Tanks: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Cool containers with flooding quantities of water until well after fire is out. Do not direct water at source of leak or safety devices; icing may occur. Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. ALWAYS stay away from tanks engulfed in fire. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.

Sensitivity to Mechanical Impact: This material is not sensitive to mechanical impact.

Sensitivity to Static Discharge: This material is sensitive to static discharge.

MEANS OF EXTINCTION

Suitable Extinguishing Media: Small Fire: Dry chemical or CO2.

Large Fire: Water spray or fog. Move containers from fire

area if you can do it without risk.

Unsuitable Extinguishing Media: Not available.

Products of Combustion: Oxides of carbon. Oxides of sulphur.

Protection of Firefighters: Leaking gas fire: Do not extinguish, unless leak can be

stopped safely. Eliminate all ignition sources if safe to do so. Vapors may cause dizziness or asphyxiation without warning. Some may be irritating if inhaled at high concentrations. Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite. Fire may produce irritating and/or toxic gases. Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection. Always wear thermal protective clothing when handling refrigerated/cryogenic

liquids.

Section 6: ACCIDENTAL RELEASE MEASURES

Emergency Procedures: As an immediate precautionary measure, isolate spill or leak area

for at least 100 meters (330 feet) in all directions. Keep unauthorized personnel away. Stay upwind. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Keep out of low areas. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling

the product must be grounded.

Personal Precautions: Do not touch or walk through spilled material. Use personal

protection recommended in Section 8.

Environmental Precautions: Not normally required.

Methods for Containment: Stop leak if you can do it without risk. If possible, turn leaking

containers so that gas escapes rather than liquid. Use water spray

Propane

Date of Preparation: April 11, 2016

to reduce vapors or divert vapor cloud drift. Avoid allowing water runoff to contact spilled material. Do not direct water at spill or

source of leak.

Methods for Clean-Up: Prevent spreading of vapors through sewers, ventilation systems

and confined areas. Isolate area until gas has dispersed. CAUTION: When in contact with refrigerated/cryogenic liquids, many materials become brittle and are likely to break without

warning.

Other Information: See Section 13 for disposal considerations.

Section 7: HANDLING AND STORAGE

Handling:

Keep away from heat, sparks, open flames, and hot surfaces. – No smoking. Pressurized container: Do not pierce or burn, even after use. See Section 8 for information on Personal Protective Equipment.

Storage:

Store in a well-ventilated place. Protect from sunlight. Store away from incompatible materials. See Section 10 for information on Incompatible Materials. Keep out of the reach of children.

Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines Component

Propane [CAS No. 74-98-6]

ACGIH: Asphyxia

OSHA: 1000 ppm (TWA), 1800 mg/m³ (TWA);

Ethane [CAS No. 74-84-0]

ACGIH: Asphyxia

OSHA: No PEL established. Propylene [CAS No. 115-07-1]

ACGIH: 500 ppm (TWA); A4 (2005)

OSHA: No PEL established.

Butane [CAS No. 106-97-8]

ACGIH: 1000 ppm (TWA); (2012) **OSHA:** 800 ppm (TWA) [Vacated];

Methane [CAS No. 74-82-8]

ACGIH: Asphyxia

OSHA: No PEL established.

PEL: Permissible Exposure Limit **TWA:** Time-Weighted Average

C: Ceiling

Engineering Controls: Use ventilation adequate to keep exposures (airborne levels

of dust, fume, vapour, gas, etc.) below recommended

exposure limits.

Date of Preparation: April 11, 2016

SAFETY DATA SHEET

PERSONAL PROTECTIVE EQUIPMENT (PPE)



Eye/Face Protection: Safety glasses are required. Use equipment for eye

protection that meets the standards referenced by CSA Standard CAN/CSA-Z94.3-92 and OSHA regulations in 29

CFR 1910.133 for Personal Protective Equipment.

Hand Protection: Wear protective gloves. Wear cold insulating gloves. Consult

manufacturer specifications for further information.

Skin and Body Protection: Wear protective clothing.

Respiratory Protection: If engineering controls and ventilation are not sufficient to

control exposure to below the allowable limits then an appropriate NIOSH/MSHA approved air-purifying respirator that meets the requirements of CSA Standard CAN/CSA-Z94.4-11, or self-contained breathing apparatus must be used. Supplied air breathing apparatus must be used when oxygen concentrations are low or if airborne concentrations

exceed the limits of the air-purifying respirators.

General Hygiene Considerations: Handle according to established industrial hygiene and

safety practices.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Liquefied gas. Colour: Colourless.

Odour: Odourless, unless odourized with ethyl mercaptan (skunky odour).

Odour Threshold: Not available.

Physical State: Gas.

pH: Not available.

Melting Point / Freezing

Point:

-185.6 °C (-302 °F)

Initial Boiling Point: $-42.2 \,^{\circ}\text{C} \, (-44 \,^{\circ}\text{F})$ Boiling Point: $-42 \,^{\circ}\text{C} \, (-43.6 \,^{\circ}\text{F})$

Flash Point: -104.4 °C (-155.9 °F) (Closed Cup)

Evaporation Rate: Not available.

Flammability (solid, gas): Extremely flammable gas.

Lower Flammability Limit: 2.1 % Upper Flammability Limit: 9.5 %



Propane

Date of Preparation: April 11, 2016

Vapor Pressure: 192 psig at 37.8 °C (100 °F)

Vapor Density: 1.52 to 1.6 (Air = 1)

Relative Density: 0.51 to 0.59 (Water = 1)

Solubilities: Insoluble in water.

Partition Coefficient: n-

Octanol/Water:

SAFETY DATA SHEET

Not available.

Auto-ignition Temperature: 449.9 °C (841.82 °F)

Decomposition

Temperature:

Not available.

Viscosity: Not available. Percent Volatile, wt. %: Not available. VOC content, wt. %: Not available. 0.5035 g/cm3

Coefficient of Water/Oil

Distribution:

Density:

Not available.

Section 10: STABILITY AND REACTIVITY

Reactivity: Contact with incompatible materials. Sources of ignition. Exposure to

heat.

Chemical Stability: Stable under normal storage conditions.

Possibility of Hazardous

Reactions:

Not available.

Conditions to Avoid: Contact with incompatible materials. Sources of ignition. Exposure to

heat.

Incompatible Materials: Strong acids. Strong bases. Oxidizers. Oxides of nitrogen. Chlorine.

Halogens.

Hazardous Decomposition Products: Not available.

106-97-8

Section 11: TOXICOLOGICAL INFORMATION

EFFECTS OF ACUTE EXPOSURE

Product Toxicity

Oral: Not available. Dermal: Not available. Inhalation: Not available.

Component Toxicity

Butane

| | component | LC50 |
|--|-----------|-----------------------|
| | Propane | Not available. |
| Dranylana 145 07 1 Not available Not available 96000 mg/m3 | thane | Not available. |
| Propylene 115-07-1 Not available. Not available. 86000 mg/m ³ | Propylene | 86000 mg/m³ (rat); 4h |

Not available.

658000 mg/m³ (rat); 4H

Not available.



Propane

Date of Preparation: April 11, 2016

Methane 74-82-8 Not available. Not available. Not available.

Likely Routes of Exposure: Eye contact. Skin contact. Inhalation.

Target Organs: Skin. Eyes. Respiratory system. Blood. Cardiovascular system.

Liver. Kidneys. Nervous system.

Symptoms (including delayed and immediate effects)

Inhalation: May displace oxygen and cause rapid suffocation. May cause respiratory irritation.

Signs/symptoms may include cough, sneezing, nasal discharge, headache,

hoarseness, and nose and throat pain.

Eye: Contact with rapidly expanding or liquefied gas may cause irritation and/or frostbite.

The pain after contact with liquid can quickly subside. Permanent eye damage or blindness could result. May cause eye irritation. Signs/symptoms may include

redness, swelling, pain, tearing, and blurred or hazy vision.

Skin: Contact with rapidly expanding or liquefied gas may cause irritation and/or frostbite.

Symptoms of frostbite include change in skin color to white or grayish-yellow. The

pain after contact with liquid can quickly subside. May cause skin irritation.

Signs/symptoms may include localized redness, swelling, and itching.

Ingestion: Not a normal route of exposure.

Skin Sensitization: Not available.

Respiratory Sensitization: Not available.

Medical Conditions Not available.

Aggravated By Exposure:

EFFECTS OF CHRONIC EXPOSURE (from short and long-term exposure)

Target Organs: Skin. Eyes. Respiratory system. Blood. Cardiovascular system. Liver.

Kidneys. Nervous system.

Chronic Effects: Not available.

Carcinogenicity: Product is not classified as a carcinogen. See Component

Carcinogenicity table below for information on individual components.

Component Carcinogenicity

ComponentACGIHIARCNTPOSHAProp 65PropyleneA4Group 3Not listed.Not listed.Not listed.

Mutagenicity: Not available.

Reproductive Effects: Not available.

Developmental Effects

Teratogenicity: Not available. **Embryotoxicity:** Not available.

Toxicologically Synergistic Materials: Not available.

Propane

Date of Preparation: April 11, 2016

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity: Not available.

Persistence / Degradability: Not available.

Bioaccumulation / Accumulation: Not available.

Mobility in Environment: Not available.

Other Adverse Effects: Not available.

Section 13: DISPOSAL CONSIDERATIONS

Disposal Instructions: Disposal should be in accordance with applicable regional, national

and local laws and regulations. Local regulations may be more

stringent than regional or national requirements.

Section 14: TRANSPORT INFORMATION

U.S. Department of Transportation (DOT)

Proper Shipping Name: UN1075, PETROLEUM GASES, LIQUEFIED, 2.1

Class: 2.1

UN Number: UN1075

Packing Group: Not applicable.

Label Code:

FLAMMABLE GAS

Canada Transportation of Dangerous Goods (TDG)

Proper Shipping Name: UN1075, PETROLEUM GASES, LIQUEFIED, 2.1

Class: 2.1

UN Number: UN1075

Packing Group: Not applicable.

Label Code:



Section 15: REGULATORY INFORMATION

Chemical Inventories

US (TSCA)

The components of this product are in compliance with the chemical notification requirements of TSCA.

Canada (DSL)

The components of this product are in compliance with the chemical notification requirements of the NSN Regulations under CEPA, 1999.

Federal Regulations

United States

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SARA Title III

| Component | Section 302 (EHS) TPQ (lbs.) | Section 304 EHS RQ (lbs.) | CERCLA RQ (lbs.) | Section 313 | RCRA CODE | CAA 112(r) TQ (lbs.) |
|-----------|------------------------------------|---------------------------------|---------------------|----------------|--------------|------------------------------|
| Propane | Not listed. | Not listed. | Not listed. | Not listed. | Not listed. | 10000 |
| Ethane | Not listed. | Not listed. | Not listed. | Not listed. | Not listed. | 10000 |
| Propylene | Not listed. | Not listed. | Not listed. | 313 | Not listed. | 10000 |
| Butane | Not listed. | Not listed. | Not listed. | Not listed. | Not listed. | 10000 |
| Methane | Not listed. | Not listed. | Not listed. | Not listed. | Not listed. | 10000 |

State Regulations

Massachusetts

US Massachusetts Commonwealth's Right-to-Know Law (Appendix A to 105 Code of Massachusetts Regulations Section 670.000)

| Component | ĆAS No. | RTK List |
|-----------|----------|----------|
| Propane | 74-98-6 | Listed. |
| Ethane | 74-84-0 | Listed. |
| Propylene | 115-07-1 | Listed. |
| Butane | 106-97-8 | Listed. |
| Methane | 74-82-8 | Listed. |

New Jersey

US New Jersey Worker and Community Right-to-Know Act (New Jersey Statute Annotated Section 34:5A-5)

| Component | CAS No. | RTK List |
|-----------|----------|----------|
| Propane | 74-98-6 | SHHS |
| Ethane | 74-84-0 | SHHS |
| Propylene | 115-07-1 | SHHS |
| Butane | 106-97-8 | SHHS |
| Methane | 74-82-8 | SHHS |

Note: SHHS = Special Health Hazard Substance

Pennsylvania

US Pennsylvania Worker and Community Right-to-Know Law (34 Pa. Code Chap. 301-323) Component CAS No. **RTK List** Propane 74-98-6 Listed. Ethane 74-84-0 Listed. Propylene 115-07-1 Butane 106-97-8 Listed. 74-82-8 Listed. Methane

Note: E = Environmental Hazard

Propane
Date of Preparation: April 11, 2016

California

California Prop 65: This product does not contain chemicals known to the State of California

to cause cancer, birth defects or other reproductive harm.

Section 16: OTHER INFORMATION

Disclaimer:

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for their own particular use.

Date of Preparation of SDS: April 11, 2016

Version: 2.1

GHS SDS Prepared by: Deerfoot Consulting Inc.

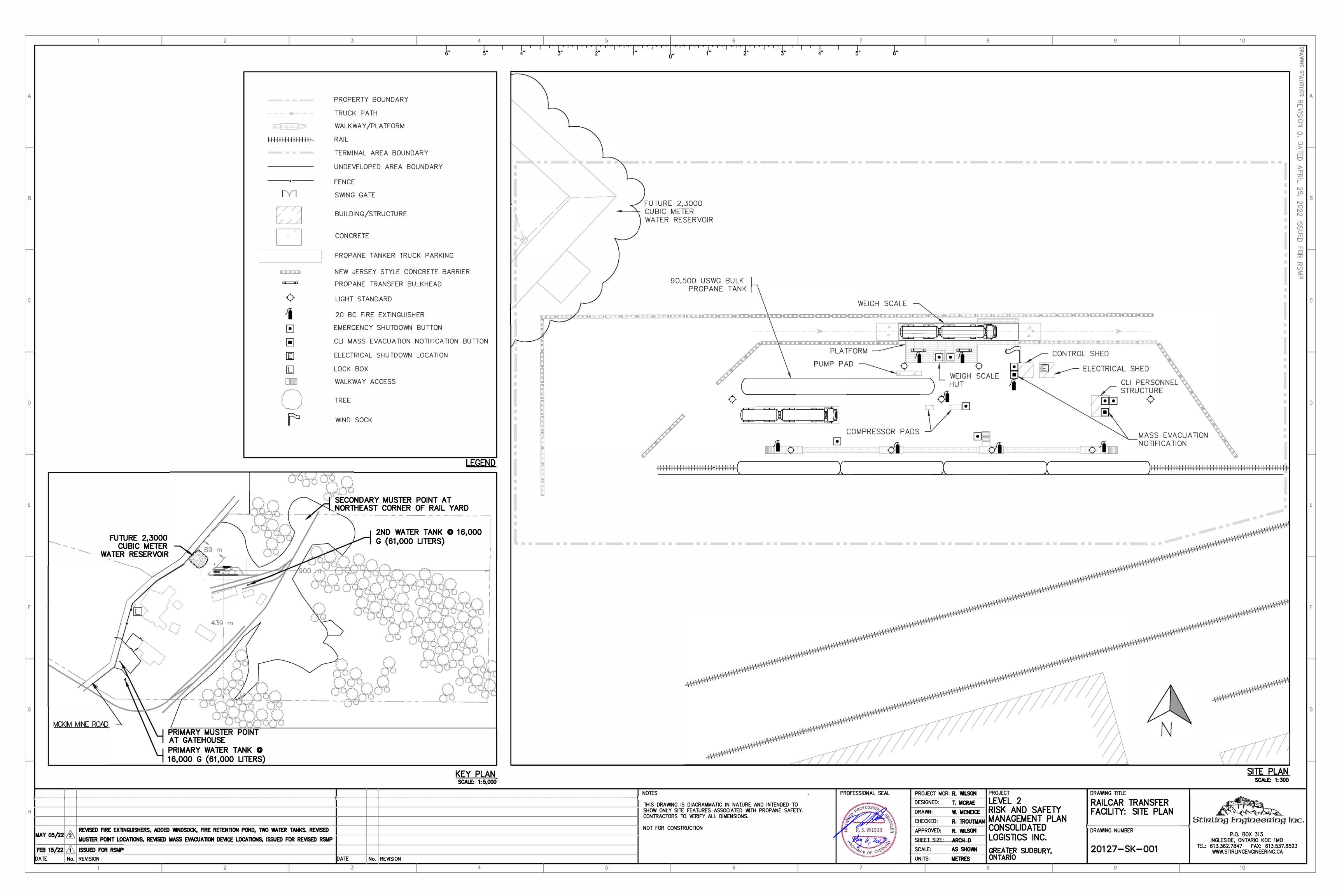
Phone: (403) 720-3700

Appendix B

Site Plan

Prepared By: Consolidated Logistics Inc.

Last Updated: May 16, 2022



Muster Areas

Last Updated: May 16, 2022 Prepared By: Consolidated Logistics Inc.



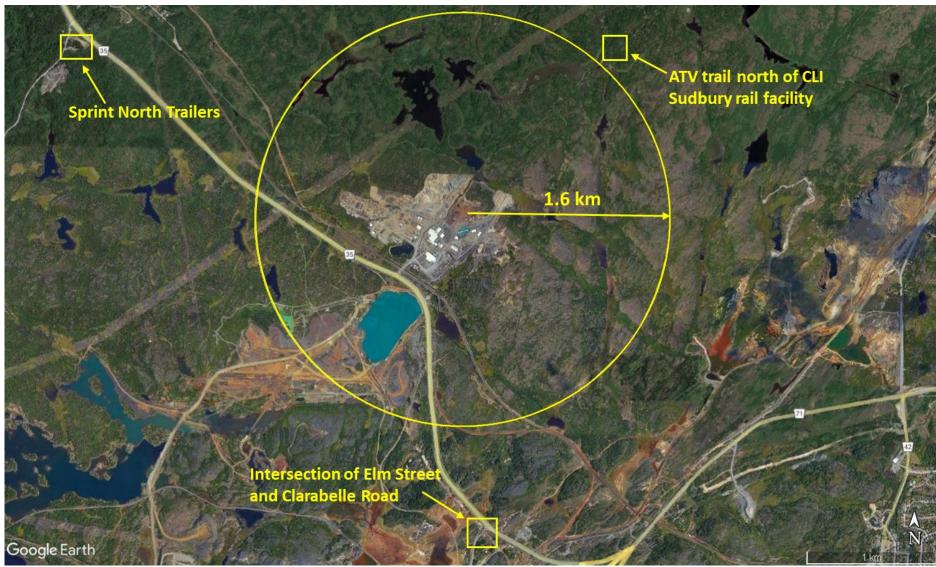
(Google 2021; imagery 2021)

Last Updated: May 16, 2022

Prepared By: Consolidated Logistics Inc.

Evacuation Areas

Last Updated: May 16, 2022 Prepared By:
Consolidated Logistics Inc.



(Google 2021; imagery 2021)

Appendix C

Quick Reference Charts for Vapour Cloud Regime

Last Updated: May 16, 2022 Prepared By:

Table C1: Simplified Vapour Cloud Regime Chart - 1 x 34,000 USWG Railcar

| Leak Size (Approximate Diameter) | | | | | | | | | |
|----------------------------------|------------------|-------------------|------------------|-------------------|------------------|-------------------|------------------|-------------------|------------------|
| | | 0.2 | 25" | 1 | 1" | | ** | 3" | |
| | | | | | Weather | Condition | | | |
| | | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) |
| | 55% Initial Fill | 38 | 36 | 2.5 | 2.5 | 0.6 | 0.6 | 0.3 | 0.3 |
| Duration (hrs) | 70% Initial Fill | 47 | 40 | 3 | 2.5 | 0.8 | 0.7 | 0.4 | 0.3 |
| | 85% Initial Fill | 57 | 44 | 3.5 | 3 | 0.8 | 0.7 | 0.4 | 0.3 |
| | | | | | | | | | |
| Vapour Cloud | Length | 6 | 15 | 105 | 87 | 282 | 188 | 489 | 296 |
| Dimensions (m) | Width | 2 | 2 | 56 | 17 | 173 | 43 | 315 | 75 |

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Instructions for how to use this table:

Last Updated: May 16, 2022

There are three variables to select on this table: leak size, weather condition, and initial storage vessel contents. These variables will determine the calculated leak duration, vapour cloud length, and vapour cloud width.

An example is shown for the use of this table with the factors of a 1", winter release, and initially 70% full storage vessel:

| | | Leak Size (Approximate Diameter) | | | | | | | | | |
|----------------|------------------|----------------------------------|------------------|-------------------|---------------|-------------------|------------------|-------------------|------------------|--|--|
| | | 0.2 | 25" | (1 | ") | 2" | | 3" | | | |
| | | | | _ > | Weather | Condition | | | | | |
| | | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | | |
| | 55% Initial Fill | 38 | 36 | 2.5 | 2.5 | 0.6 | 0.6 | 0.3 | 0.3 | | |
| Duration (hrs) | 70% Initial Fill | 47 | 40 | → (3) | 2.5 | 0.8 | 0.7 | 0.4 | 0.3 | | |
| | 85% Initial Fill | 57 | 44 | 3.5 | 3 | 0.8 | 0.7 | 0.4 | 0.3 | | |
| | | | | | | | | | | | |
| Vapour Cloud | Length | 6 | 15 | 105 | 87 | 282 | 188 | 489 | 296 | | |
| Dimensions (m) | Width | 2 | 2 | 56 | 17 | 173 | 43 | 315 | 75 | | |

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Table C2: Simplified Vapour Cloud Regime Chart – 1 x 90,500 USWG Storage Tank

| | | | Leak Size (Approximate Diameter) | | | | | | | | | | |
|----------------|------------------|-------------------|----------------------------------|-------------------|------------------|-------------------|------------------|-------------------|------------------|-------------------|------------------|--|--|
| | | 0.2 | 0.25" 1" 2" 3" | | | | | | 6 | ,, | | | |
| | | | Weather Condition | | | | | | | | | | |
| | | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | | |
| | 55% Initial Fill | 99.9 | 99.6 | 6.4 | 6.3 | 1.9 | 1.8 | 0.7 | 0.7 | 0.1 | 0.1 | | |
| Duration (hrs) | 70% Initial Fill | 117.6 | 108.6 | 7.4 | 7.0 | 1.9 | 1.9 | 0.9 | 0.7 | 0.2 | 0.2 | | |
| | 85% Initial Fill | 145.1 | 117.9 | 9.1 | 7.4 | 2.7 | 1.8 | 0.9 | 0.9 | 0.3 | 0.3 | | |
| | | | | | | | | | | | | | |
| Vapour Cloud | Length | 6 | 15 | 105 | 87 | 282 | 188 | 489 | 296 | 928 | 650 | | |
| Dimensions (m) | Width | 2 | 2 | 56 | 17 | 173 | 43 | 315 | 75 | 424 | 97 | | |

Copyright Stirling Engineering Inc. Instructions for how to use this table:

There are three variables to select on this table: leak size, weather condition, and initial storage vessel contents. These variables will determine the calculated leak duration, vapour cloud length, and vapour cloud width.

An example is shown for the use of this table with the factors of a 1", winter release, and initially 70% full storage vessel:

| | | | Leak Size (Approximate Diameter) | | | | | | | | | | |
|----------------|------------------|-------------------|----------------------------------|-------------------|------------------|-------------------|------------------|-------------------|------------------|-------------------|------------------|--|--|
| | | 0.2 | 0.25" (1") 2" 3" 6' | | | | | | | ; " | | | |
| | | | | | | Weather | Condition | | | | | | |
| | | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | Winter (-10°C) | Summer (23°C) | | |
| | 55% Initial Fill | 99.9 | 99.6 | 6.4 | 6.3 | 1.9 | 1.8 | 0.7 | 0.7 | 0.1 | 0.1 | | |
| Duration (hrs) | 70% Initial Fill | 117.6 | 108.6 | 7.4 | 7.0 | 1.9 | 1.9 | 0.9 | 0.7 | 0.2 | 0.2 | | |
| | 85% Initial Fill | 145.1 | 117.9 | 9.1 | 7.4 | 2.7 | 1.8 | 0.9 | 0.9 | 0.3 | 0.3 | | |
| | | | | V | | | | | | | | | |
| Vapour Cloud | Length | 6 | 15 | 105 | 87 | 282 | 188 | 489 | 296 | 928 | 650 | | |
| Dimensions (m) | Width | 2 | 2 | 56 | 17 | 173 | 43 | 315 | 75 | 424 | 97 | | |

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